



MERCURY[®]

OUTBOARD

Maintenance Required Parts

Table of contents

1.	F2.5-F3.5	1
2.	F4-F5-F6.....	2
3.	F8-F9.9 + BigFoot.....	3
4.	F15 (323 cm ³) 2006 & older	5
5.	F15	7
6.	F20	9
7.	F25-F30 EFI.....	11
8.	F40 ELPT EFI 3-CYL	13
9.	F40-F50-60 EFI ELPT + Bigfoot	15
10.	F80-F100-F115 EFI (4LNA).....	17
11.	F150 EFI	19
12.	75 to 125 Optimax.....	21
13.	Optimax, 135-175 and 150 ProXS	23
14.	200-250 Optimax	25
15.	Verado L4 135-200	27
16.	Verado L6 225-300	29
17.	Verado 350 Sci.....	31
18.	ME-2.5	33
19.	ME-3.3	34
20.	ME-4/5	35
21.	ME-9.9/15 (262cm ³).....	36
22.	ME-15 SeaPro (294cm ³)	37
23.	ME-25SeaPro/30 (430cm ³)	38
24.	ME-40/40 SeaPro/50	39
25.	ME-60/55 SeaPro & <i>ME-60BF/60BF SeaPro*</i>	40
26.	ME-75/90.....	41



F 2.5 - F 3.5



Maintenance parts required - Exchange **100 hours** or every **one year**

Product Line	Part Number	Description	Quantity
Q/S	858045QE1	Engine Oil 10W30 1 Ltr	1
Q/S	8035161	Engine Oil Drain Plug Washer	1
Q/S	802844Q02	Gear Lube, Premium 237 ml Tube	1
Q/S	95220	Gear Lube Drain Plug Seal	2
Q/S	898101323	Valve Cover Gasket	1
Q/S	898101331	Gasket Water Pump	1
Q/S	161603	Gasket Water Pump	1
Q/S	161543	Impeller	1

Check, if necessary, change every **one year** or every **100 hours**

Product Line	Part Number	Description	Quantity
Q/S	803507	Spark Plug, NGK	1
Q/S	823913Q	Anode	1



F 4 - F 6



Maintenance parts required - Exchange 100 hours or every one year

Product Line	Part Number	Description	Quantity
Q/S	858045QE1	Engine Oil 10W30 1 Ltr	1
Q/S	8035161	Engine Oil Drain Plug Washer	1
Q/S	802844Q02	Gear Lube, Premium 237 ml Tube	1
Q/S	95220	Gear Lube Drain Plug Seal	2
Q/S	16158009	Gasket	1
Q/S	16160004	Gasket	1
Q/S	161543	Impeller	1

Check, if necessary, change every one year or every 100 hours

Product Line	Part Number	Description	Quantity
Q/S	803507	Spark Plug, NGK	1
Q/S	875208	Anode	1
Q/S	16248	Fuel Filter	1



F 8 - F 9.9 + BF*



Maintenance parts required - Exchange 100 hours or every one year

Product Line	Part Number	Description	Quantity
Q/S	858045QE1	Engine Oil 10W30 1 Ltr	1
Q/S	895146	Engine Oil Drain Plug Washer	1
Q/S	802844Q02	Gear Lube, Premium 237 ml Tube	2
Q/S	95220	Gear Lube Drain Plug Seal	3
Q/S	853702005	Thermostat Cover Gasket	1
Q/S	895150001	Gasket, Cylindr Block Anode	1
Q/S	803508017	Valve Cover Gasket	1
Q/S	875208	Anode Clamp Bracket*	2
Q/S	853762T01	Trim Tab Anode*	1

Check, if necessary, change every one year or every 100 hours and replace every 3 years or every 300 hours

Product Line	Part Number	Description	Quantity
Q/S	895120	Timing Belt	1

Check, if necessary, change every one year or every 100 hours

Product Line	Part Number	Description	Quantity
Q/S	803507	Spark Plug, NGK	1
Q/S	16248	Fuel Filter	1
Q/S	855676002	Thermostat	1
Q/S	853762T01	Trim Tab Anode	1
Q/S	823912	Anode Cylinder Block	1

Maintenance parts required - Exchange 3 years or every 300 hours

Product Line	Part Number	Description	Quantity
Q/S	16158014	Gasket	1
Q/S	16158015	Gasket	1
Q/S	8037481	Impeller	1
Q/S	803748Q01	W/P Impeller Repair Kit	1
Q/S	803748	<i>Impeller*</i>	1
Q/S	803753	<i>Guide Plate*</i>	1



F 15 (323 cm3) 2006 & older

Maintenance parts required - Exchange 100 hours or every one year

Product Line	Part Number	Description	Quantity
Q/S	858045QE1	Engine Oil 10W30 1 Ltr	1
Q/S	822626Q03	Oil Filter	1
Q/S	802844Q02	Gear Lube, Premium 237 ml Tube	2
Q/S	19183Q02	Gear Lube Drain Plug Seal	2
Q/S	824853	Gasket Thermostat	1
Q/S	850837	Valve Cover Seal	1

Check, if necessary, change every one year or every 100 hours and replace every 3 years or every 300 hours

Product Line	Part Number	Description	Quantity
Q/S	835392Q	Timing Belt	1

Check, if necessary, change every one year or every 100 hours

Product Line	Part Number	Description	Quantity
Q/S	827858Q	Spark Plug, NGK-DPR6EA-9	2
Q/S	816296A3	Fuel Filter	1
Q/S	42121Q02	Anode Gearhousing	1
Q/S	855678	Anode Cylinder Block	1
Q/S	855676A1	Thermostat Kit	1

Maintenance parts required - Exchange 3 years or every 300 hours

Product Line	Part Number	Description	Quantity
Q/S	42038Q02	Impeller	1
Q/S	19202001	Gasket Water Pump	1
Q/S	42376A2	Key Kit Impeller	1

BigFoot F15 gearbox

Product Line	Part Number	Description	Quantity
Q/S	98432Q6	Trim Tab (BF)	1
Q/S	8508910	Impeller (BF)	1
Q/S	993261	Gasket WP (BF)	1
Q/S	69202	O-Ring WP (BF)	1
Q/S	8M0027721	Washer WP (BF)	2



F 15

Maintenance parts required - Exchange 100 hours or every one year

Product Line	Part Number	Description	Quantity
Q/S	858045QE1	Engine Oil 10W30 1 Ltr	1
Q/S	822626Q03	Oil Filter	1
Q/S	802844Q02	Gear Lube, Premium 237 ml Tube	2
Q/S	95220	Drain Plug Gasket	3
Q/S	853702005	Gasket Thermostat	1
Q/S	812939T26	Valve Cover Gasket	1
Q/S	895150001	Gasket Anode Cylinder Block	1

Check, if necessary, change every one year or every 100 hours and replace every 3 years or every 300 hours

Product Line	Part Number	Description	Quantity
Q/S	895120002	Timing Belt	1

Check, if necessary, change every **one year or every **100 hours****

Product Line	Part Number	Description	Quantity
Q/S	803507	Spark Plug, NGK DCPR6E	2
Q/S	16248	Fuel Filter	1
Q/S	855676002	Thermostat	1
Q/S	823913Q	Anode Clamp Bracket	1
Q/S	853762T01	Anode Trim Tab	1
Q/S	875208	Anode Clamp Bracket PT Model	2
Q/S	823912	Anode Cylinder Block	1
Q/S	895150001	Gasket Anode Cylinder Block	1

Maintenance parts required - Exchange **3 years or every **300 hours****

Product Line	Part Number	Description	Quantity
Q/S	803748	Impeller	1
Q/S	803750A06	W/P Repair Kit	1



F 20

Maintenance parts required - Exchange 100 hours or every one year

Product Line	Part Number	Description	Quantity
Q/S	858045QE1	Engine Oil 10W30 1 Ltr	1
Q/S	822626Q03	Oil Filter	1
Q/S	802844Q02	Gear Lube, Premium 237 ml Tube	2
Q/S	95220	Drain Plug Gasket	3
Q/S	853702005	Gasket Thermostat	1
Q/S	812939T26	Valve Cover Gasket	1
Q/S	895150001	Gasket Anode Cylinder Block	1

Check, if necessary, change every one year or every 100 hours and replace every 3 years or every 300 hours

Product Line	Part Number	Description	Quantity
Q/S	895120002	Timing Belt	1

Check, if necessary, change every one year or every 100 hours

Product Line	Part Number	Description	Quantity
Q/S	803507	Spark Plug, NGK DCPR6E	2
Q/S	16248	Fuel Filter	1
Q/S	855676002	Thermostat	1
Q/S	823913Q	Anode Clamp Bracket	1
Q/S	853762T01	Anode Trim Tab	1
Q/S	875208	Anode Clamp Bracket PT Model	2
Q/S	823912	Anode Cylinder Block	1

Maintenance parts required - Exchange 3 years or every 300 hours

Product Line	Part Number	Description	Quantity
Q/S	803748	Impeller	1
Q/S	803750A06	W/P Repair Kit	1



F 25 - F 30 EFI



Maintenance parts required - Exchange 100 hours or every one year

Product Line	Part Number	Description	Quantity
Q/S	858045QE1	Engine Oil 10W30 1 Ltr	2
Q/S	822626Q03	Oil Filter	1
Q/S	802844Q02	Gear Lube, Premium 237 ml Tube	2
Q/S	95220	Drain Plug Gasket	3
Q/S	853702005	Gasket Thermostat	1
Q/S	803508T18	Valve Cover Gasket	1
Q/S	895150001	Gasket Anode Cylinder Block	1
Q/S	895146	Washer Engine Oil Drain Plug	1
Q/S	898101093	Fuel Filter High Pressure	1

Check, if necessary, change every one year or every 100 hours and replace every 3 years or every 300 hours

Product Line	Part Number	Description	Quantity
Q/S	895120001	Timing Belt	1

Check, if necessary, change every one year or every 100 hours

Product Line	Part Number	Description	Quantity
Q/S	803507	Spark Plug, NGK DCPR6E	2
Q/S	879884T	Fuel Filter	1
Q/S	855676002	Thermostat	1
Q/S	823912002	Anode GA & PT Models	1
Q/S	853762	Anode Trim Tab	1
Q/S	804043	Anode M, ML, E & EL Models	1
Q/S	823912	Anode Cylinder Block	1

Maintenance parts required - Exchange 3 years or every 300 hours

Product Line	Part Number	Description	Quantity
Q/S	161541	Impeller	1
Q/S	853792A07	W/P Repair Kit	1
Q/S	16158010	W/P Gasket Upper	1
Q/S	161602	W/P Gasket Lower	1



F 40 ELPT EFI 3-CYL

Maintenance parts required - Exchange 100 hours or every one year

Product Line	Part Number	Description	Quantity
Q/S	858045QE1	Engine Oil 10W30 1 Ltr	3
Q/S	822626Q05	Oil Filter	1
Q/S	802581Q02	Gear Lube, Hi-Perf 237 ml Tube	3
Q/S	830749	Gear Lube Drain Plug Seal	3
Q/S	824853	Thermostat Gasket	1
Q/S	8M0007119	Engine Oil Drain Plug Seal	1

Check, if necessary, change every one year or every 100 hours and replace every 3 years or every 300 hours

Product Line	Part Number	Description	Quantity
Q/S	831294	Timing Belt	1

Check, if necessary, change every **one year or every **100 hours****

Product Line	Part Number	Description	Quantity
Q/S	879885Q	Fuel Filter High Pressure	1
Q/S	879884T	Fuel Filter	1
Q/S	825212T02	Thermostat	1
Q/S	818298Q1	Anode Transom	1
Q/S	822157T2	Anode Trim Tab	1

Maintenance parts required - Exchange **3 years or every **300 hours****

Product Line	Part Number	Description	Quantity
Q/S	19453T	Impeller	1
Q/S	812966A12	W/P Repair Kit	1
Q/S	822189	Gasket Upper Water Pump	1
Q/S	8M4502052	Gasket Lower Water Pump	1
Q/S	8M0005777	Washer WP	2
Q/S	893898	Valve Cover Seal	1

Check, if necessary, change every **3 years or every **300 hours****

Product Line	Part Number	Description	Quantity
Q/S	883323001	Spark Plug Champion RA8HC	3



F40 - F50 - F60 EFI ELPT + *BF**



Maintenance parts required - Exchange 100 hours or every one year

Product Line	Part Number	Description	Quantity
Q/S	858045QE1	Engine Oil 10W30 1 Ltr	3
Q/S	822626Q05	Oil Filter	1
Q/S	802581Q02	Gear Lube, Hi-Perf 237 ml Tube	2
Q/S	830749	Gear Lube Drain Plug Seal	3
Q/S	824853	Thermostat Gasket	1
Q/S	8M0007119	Engine Oil Drain Plug Seal	1
Q/S	858064QB1	<i>Gear Lube Hi-Perf. 1L*</i>	1
Q/S	8172771	<i>Gasket W/P Upper*</i>	1
Q/S	430331	<i>Gasket W/P Lower*</i>	1
Q/S	43026Q02	<i>Impeller*</i>	1

Check, if necessary, change every one year or every 100 hours and replace every 3 years or every 300 hours

Product Line	Part Number	Description	Quantity
Q/S	831294	Timing Belt	1

Check, if necessary, change every one year or every 100 hours

Product Line	Part Number	Description	Quantity
Q/S	879885Q	Fuel Filter High Pressure	1
Q/S	879884T	Fuel Filter	1
Q/S	825212T02	Thermostat	1
Q/S	818298Q1	Anode Transom	1
Q/S	822157T2	Anode Trim Tab	1

Maintenance parts required - Exchange 3 years or every 300 hours

Product Line	Part Number	Description	Quantity
Q/S	19453T	Impeller	1
Q/S	812966A12	W/P Repair Kit	1
Q/S	822189	Gasket Upper Water Pump	1
Q/S	8M4502052	Gasket Lower Water Pump	1
Q/S	8M0005777	Washer WP	2
Q/S	893898	Valve Cover Seal	1

Check, if necessary, change every 3 years or every 300 hours

Product Line	Part Number	Description	Quantity
Q/S	883323001	Spark Plug Champion RA8HC	4



F 80 - 115 EFI (1.7L)

Maintenance parts required - Exchange 100 hours or every one year

Product Line	Part Number	Description	Quantity
Q/S	858052QE1	Engine Oil Synth. 25W40 1Ltr	1
Q/S	858053QE1	Engine Oil Synth. 25W40 4Ltr	1
Q/S	828816	Engine Oil Drain Plug Gasket	1
Q/S	830749	Gear Lube Drain Plug Seal	3
Q/S	877761Q1	Oil Filter	1
Q/S	8M0005958	O-Ring Thermostat	1
Q/S	858064QB1	Gear Lube Hi-Perf. 1L	1

Check, if necessary, change every 3 years or every 300 hours

Product Line	Part Number	Description	Quantity
Q/S	8988290001	Spark Plug NGK#LFR4A	4

Check, if necessary, change every **one year or every **100 hours****

Product Line	Part Number	Description	Quantity
Q/S	879885Q	Fuel Filter Inlet	1
Q/S	892864T06	Thermostat Assembly	1
Q/S	818298Q1	Anode Transom	1
Q/S	826134Q	Anode Side Mount	2

Maintenance parts required - Exchange **3 years or every **300 hours****

Product Line	Part Number	Description	Quantity
Q/S	879885Q	Fuel Filter High Pressure	1
Q/S	897574Q01	Belt Alternator	1
Q/S	8172771	Gasket	1
Q/S	430331	Gasket	1
Q/S	43026Q02	Impeller	1
Q/S	43026Q06	Repair Kit, WP Impeller	1



F 80 - 115 EFI (2.1L)



Maintenance parts required - Exchange 100 hours or every one year

Product Line	Part Number	Description	Quantity
Q/S	8M0086220	QS Mineral Based Oil 10W30 1Ltr	1
Q/S	858053QE1	QS Mineral Based Oil 10W30 4Ltr	1
Q/S	830749	Gear Lube Drain Plug Seal	3
Q/S	8M0065103	Oil Filter	1
Q/S	8M0090819	Thermostat Assembly	1
Q/S	858058QB1	Standard & Command Thrust Gearcase, Gear Lube 1L	1

Check, if necessary, change every 3 years or every 300 hours

Product Line	Part Number	Description	Quantity
Q/S	8M0057936	Spark Plugs (Gap at 0.32in.)	4

Check, if necessary, change every **one year or every **100 hours****

Product Line	Part Number	Description	Quantity
Q/S	879885Q	Fuel Filter (Inlet)	1
Q/S	8M0090819	Thermostat Assembly	1
Q/S	818298Q1	Anode Transom	1
Q/S	826134Q	Anode Side Mount	2

Maintenance parts required - Exchange **3 years or every **300 hours****

Product Line	Part Number	Description	Quantity
Q/S	8M0025709	Impeller	1
Q/S	8M0094529	Repair Kit, WP Impeller	1



F 150 EFI

Maintenance parts required - Exchange 100 hours or every one year

Product Line	Part Number	Description	Quantity
Q/S	8777761K01	Oil Filter	1
Q/S	858052QE1	Oil	6
Q/S	879885Q	Low Pressure Fuel Filter	1
Q/S	8M0057677	High Pressure Fuel Filter	1
Q/S	13791	Fuel Tube Clamps	2
Q/S	858064QB1	Gear Lube	1
Q/S	826134Q	Anodes (Gear Housing)	2
Q/S	76214Q5	Anodic Plate	1
Q/S	8M0057772	Power Trim Anode	1
Q/S	8172771	Upper Gasket (WP)	1
Q/S	8M0050720	Gasket (to gear case)	1
Q/S	74057Q5	Propshaft and fitting grease	1
Q/S	802878Q55	Corrosion Guard	1

Maintenance parts required - Exchange 3 years or every 300 hours

Product Line	Part Number	Description	Quantity
Q/S	8M0057936	Spark Plugs	4
Q/S	8M0057715	Water Pump Kit	1
Q/S	8M0031641	Alternator Belt	1

Tools

Product Line	Part Number	Description	Quantity
Q/S	889277Q01	Oil Wrench	1

Accessories

Product Line	Part Number	Description	Quantity
Q/S	8M0059528	Water Separating Fuel Filter Kit	1



75 to 125 Optimax

Maintenance parts required - Exchange 100 hours or every one year

Product Line	Part Number	Description	Quantity
Q/S	858064QB1	Gear Lube Hi-Perf.	1
Q/S	883037T	Filter Air Compressor	1
Q/S	8M0020349	Filter Fuel	1
Q/S	830749	Gear Lube Drain Plug Seal	3

Check, if necessary, change every one year or every 100 hours

Product Line	Part Number	Description	Quantity
Q/S	892567Q	Spark Plug, NGK#IZFR5J	3
Q/S	818298Q1	Anode Transom	1
Q/S	826134Q	Anode Side Mount	2

Maintenance parts required - Exchange 3 years or every 300 hours

Product Line	Part Number	Description	Quantity
Q/S	875284001	Filter Oil Line	1
Q/S	8172771	Gasket	1
Q/S	430331	Gasket	1
Q/S	43026Q02	Impeller	1
Q/S	43026Q06	Repair Kit, WP Impeller	1

Check, if necessary, change every one year or every 100 hours and replace every 3 years or every 300 hours

Product Line	Part Number	Description	Quantity
Q/S	8M0026410	Belt	1



Optimax 135-175 & 150 ProXS

Maintenance parts required - Exchange 100 hours or every one year

Product Line	Part Number	Description	Quantity
Q/S	858064QB1	Gear Lube Hi-Perf.	1
Q/S	853333T	Filter Air Compressor	1
Q/S	18458Q4	Filter Fuel Kit	1
Q/S	830749	Gear Lube Drain Plug Seal	2
Q/S	89984T3	Impeller	1
Q/S	856081	Water Pump Gasket Lower	1
Q/S	858524	Water Pump Gasket Upper	1

Check, if necessary, change every one year or every 100 hours and replace every 3 years or every 300 hours

Product Line	Part Number	Description	Quantity
Q/S	828507Q4	Belt Alternator	1

Check, if necessary, change every **one year** or every **100 hours**

Product Line	Part Number	Description	Quantity
Q/S	892567Q	Spark Plug, NGK#IZFR5J	6
Q/S	843220Q	Spark Plug, NGK#IZFR6J-11	6
Q/S	818298Q1	Anode Transom	1
Q/S	826134Q	Anode Side Mount	2
Q/S	96148A8	Water Pump Repair Kit	1



200 - 250 Optimax



Maintenance parts required - Exchange 100 hours or every one year

Product Line	Part Number	Description	Quantity
Q/S	858064QB1	Gear Lube Hi-Perf.	1
Q/S	830749	Gear Lube Drain Plug Seal	2
Q/S	8M0020349	Filter Fuel	1

Check, if necessary, change every one year or every 100 hours

Product Line	Part Number	Description	Quantity
Q/S	889597Q	Spark Plug, NGK#IZFR5G	6
Q/S	843220Q	Spark Plug, NGK#IZFR6J-11	6
Q/S	818298Q1	Anode Transom	1
Q/S	826134Q	Anode Side Mount	2
Q/S	880084T01	Air Filter-Compressor 200/225 HP	1

**Check, if necessary, change every one year or every 100 hours
and replace every 3 years or every 300 hours**

Product Line	Part Number	Description	Quantity
Q/S	43026Q02	Impeller	1
Q/S	8172771	Water Pump Gasket	1
Q/S	430331	Water Pump Gasket	1
Q/S	817275A08	Water Pump Repair Kit	1
Q/S	648771	Poppet Valve Diaphragm	1
Q/S	88907003	Poppet Valve Gasket	2
Q/S	875284T01	Oil Filter In Line	1
Q/S	8M0042285	Oil Filter - Compressor Lubrication	2



Verado L4 135-200

Maintenance parts required - Exchange 100 hours or every one year

Product Line	Part Number	Description	Quantity
Q/S	858064QB1	Gear Lube Hi-Perf.	1
Q/S	877767Q01	Oil Filter	1
Q/S	858052QE1	Engine Oils Synth. 25W40 1Ltr	2
Q/S	858053QE1	Engine Oil Synth. 25W40 4Ltr	1
Q/S	830749	Gear Lube Drain Plug Seal	2
Q/S	888593	Oil Drain Plus Seal	1
Q/S	8M0005958	O-Ring Thermostat	1
Q/S	8M0020349	Filter Fuel	1

Maintenance parts required - Exchange 3 years or every 300 hours

Product Line	Part Number	Description	Quantity
Q/S	889246Q39	Spark Plug, NGK ILFR6GE	4

Maintenance parts required - Exchange 3 years or every 300 hours

Product Line	Part Number	Description	Quantity
Q/S	43026Q06	Water Pump Impeller Repair Kit	1
Q/S	879885Q	Fuel Filter High Pressure	1
Q/S	880566Q14	Belt Drive	1

Check, if necessary, change every one year or every 100 hours

Product Line	Part Number	Description	Quantity
Q/S	818298Q1	Anode Transom	1
Q/S	826134Q	Anode Side Mount	2
Q/S	76214Q5	Anode Kit, Plate	1
Q/S	892864T04	Thermostat Assembly	1



Verado L6

225-300

Maintenance parts required - Exchange 100 hours or every one year

Product Line	Part Number	Description	Quantity
Q/S	858064QB1	Gear Lube Hi-Perf.	1
Q/S	877769Q01	Oil Filter	1
Q/S	858052QE1	Engine Oils Synth. 25W40 1Ltr	2
Q/S	858053QE1	Engine Oil Synth. 25W40 4Ltr	1
Q/S	830749	Gear Lube Drain Plug Seal	2
Q/S	888593	Oil Drain Plus Seal	1
Q/S	8M0005958	O-Ring Thermostat	1
Q/S	8M0020349	Filter Fuel	1

Check, if necessary, change every 3 years or every 300 hours

Product Line	Part Number	Description	Quantity
Q/S	889246Q39	Spark Plug, NGK ILFR6GE	4

Maintenance parts required - Exchange 3 years or every 300 hours

Product Line	Part Number	Description	Quantity
Q/S	43026Q06	Water Pump Impeller Repair Kit	1
Q/S	879885Q	Fuel Filter High Pressure	1
Q/S	880566Q14	Belt Drive	1

Check, if necessary, change every one year or every 100 hours

Product Line	Part Number	Description	Quantity
Q/S	826134Q	Anode Side Mount	2
Q/S	76214Q5	Anode Kit, Plate	1
Q/S	880653	Anode P/T Plate	1
Q/S	893404	Anode P/T Plate	4
Q/S	892864T04	Thermostat Assembly	1



Verado 350 Sci

Maintenance parts required - Exchange 100 hours or every one year

Product Line	Part Number	Description	Quantity
Q/S	858064QB1	Gear Lube Hi-Perf.	2
Q/S	877767Q01	Oil Filter	1
Q/S	858084QE1	Engine Oil Synth. 25W50 4Ltr	2
Q/S	830749	Gear Lube Drain Plug Seal	2
Q/S	888593	Oil Drain Plus Seal	1
Q/S	8M0005958	O-Ring Thermostat	1

Check, if necessary, change every 3 years or every 300 hours

Product Line	Part Number	Description	Quantity
Q/S	889246Q39	Spark Plug, NGK ILFR6GE	6
Q/S	8M0001735	Trim Wear Pad	2

Maintenance parts required - Exchange 3 years or every 300 hours

Product Line	Part Number	Description	Quantity
Q/S	43026Q06	Water Pump Impeller Repair Kit	1
Q/S	879885Q	Fuel Filter High Pressure	1
Q/S	880566Q14	Belt Drive	1
Q/S	43026T2	Impeller	1
Q/S	8172771	Gasket	1

Check, if necessary, change every one year or every 100 hours

Product Line	Part Number	Description	Quantity
Q/S	8M0012083	Anode P/T Plate	1
Q/S	8M0001734	Anode P/T Plate	1
Q/S	847635001	Anode Kit, Plate	1
Q/S	893404	Anode P/T Plate	2
Q/S	886638	Filter Fuel, External	1
Q/S	892864T07	Thermostat Assembly	1



ME-2.5

Maintenance parts required - Exchange 100 hours or every one year

Product Line	Part Number	Description	Quantity
Q/S	19796	Spark Plug*	1
Q/S	802844Q02	Gear Lube Hi-Perf.	1
Q/S	95220	Gasket	3
Q/S	952892	Impeller	1

Check, if necessary, change every one year or every 100 hours

Product Line	Part Number	Description	Quantity
Q/S	823913Q	Anode	1

*Replace at first 100 hours or first year. After that, inspect every 100 hours or once yearly. Replace as needed.



ME-3.3

Maintenance parts required - Exchange 100 hours or every one year

Product Line	Part Number	Description	Quantity
Q/S	19796	Spark Plug*	1
Q/S	802844Q02	Gear Lube Hi-Perf.	1
Q/S	95220	Gasket	3
Q/S	161543	Impeller	1
Q/S	161603	Gasket	1
Q/S	161588	Gasket	1

Check, if necessary, change every one year or every 100 hours

Product Line	Part Number	Description	Quantity
Q/S	823913Q	Anode	1

*Replace at first 100 hours or first year. After that, inspect every 100 hours or once yearly. Replace as needed.



ME-4/5

Maintenance parts required - Exchange 100 hours or every one year

Product Line	Part Number	Description	Quantity
Q/S	17719547	Spark Plug*	1
Q/S	802844Q02	Gear Lube Hi-Perf.	1
Q/S	95220	Gasket	3
Q/S	161543	Impeller	1
Q/S	16160004	Gasket	1
Q/S	16158009	Gasket	1

Check, if necessary, change every one year or every 100 hours

Product Line	Part Number	Description	Quantity
Q/S	823912 or 875208	Anode	1
Q/S	16248	Fuel filter	1

*Replace at first 100 hours or first year. After that, inspect every 100 hours or once yearly. Replace as needed.



ME-9.9/15 (262 cm³)

Maintenance parts required - Exchange 100 hours or every one year

Product Line	Part Number	Description	Quantity
Q/S	802844Q02	Gear Lube Hi-Perf.	1
Q/S	95220	Gasket	3
Q/S	420382	Impeller	1
Q/S	19202	Gasket	1

Check, if necessary, change every one year or every 100 hours

Product Line	Part Number	Description	Quantity
Q/S	14814568	Spark Plug	2
Q/S	896375Q01	Fuel filter	1
Q/S	42121Q02	Anode	1



ME-15 SeaPro (294 cm³)

Maintenance parts required - Exchange 100 hours or every one year

Product Line	Part Number	Description	Quantity
Q/S	802844Q02	Gear Lube Hi-Perf.	1
Q/S	95220	Gasket	2
Q/S	803748	Impeller	1
Q/S	8M0075040	Gasket	1

Check, if necessary, change every one year or every 100 hours

Product Line	Part Number	Description	Quantity
Q/S	828942	Spark Plug	2
Q/S	853733002	Fuel filter	1
Q/S	803731	Anode	3
Q/S	823913Q	Anode	3



ME-25SeaPro/30 (430 cm³)

Maintenance parts required - Exchange 100 hours or every one year

Product Line	Part Number	Description	Quantity
Q/S	802844Q02	Gear Lube Hi-Perf.	2
Q/S	95220	Gasket	3

Check, if necessary, change every one year or every 100 hours

Product Line	Part Number	Description	Quantity
Q/S	828942	Spark Plug	2
Q/S	823913Q	Anode	1

Maintenance parts required - Exchange 3 years or every 300 hours

Product Line	Part Number	Description	Quantity
Q/S	161541	Impeller	1
Q/S	161602	Gasket	1
Q/S	161582	Gasket	1



ME-40/40 SeaPro/50

Maintenance parts required - Exchange 100 hours or every one year

Product Line	Part Number	Description	Quantity
Q/S	802844Q02	Gear Lube Hi-Perf.	2
Q/S	191833	Gasket	2

Check, if necessary, change every one year or every 100 hours

Product Line	Part Number	Description	Quantity
Q/S	816737Q	Spark Plug	2(3)
Q/S	8252711	Anode	1

Maintenance parts required - Exchange 3 years or every 300 hours

Product Line	Part Number	Description	Quantity
Q/S	8508910	Impeller	1
Q/S	822189	Gasket	1
Q/S	822217	Gasket	1



ME-60/55 SeaPro & ME-60BF/60BF SeaPro*

Maintenance parts required - Exchange 100 hours or every one year

Product Line	Part Number	Description	Quantity
Q/S	802844Q02	Gear Lube Hi-Perf.	2 (3*)
Q/S	191833	Gasket	2

Check, if necessary, change every one year or every 100 hours

Product Line	Part Number	Description	Quantity
Q/S	816737Q	Spark Plug	3
Q/S	826134Q	<i>Anode*</i>	2
Q/S	818298Q1	Anode	1

Maintenance parts required - Exchange 3 years or every 300 hours

Product Line	Part Number	Description	Quantity
Q/S	19453T	Impeller	1
Q/S	43026Q02	<i>Impeller*</i>	1
Q/S	430331	Gasket	1
Q/S	430472	Gasket	1



ME-75/90

Maintenance parts required - Exchange 100 hours or every one year

Product Line	Part Number	Description	Quantity
Q/S	802581Q02	Gear Lube Hi-Perf.	3
Q/S	191833	Gasket	3

Check, if necessary, change every one year or every 100 hours

Product Line	Part Number	Description	Quantity
Q/S	97182Q	Spark Plug	3
Q/S	818298Q1	Anode*	1
Q/S	826134Q	Anode	2

Maintenance parts required - Exchange 3 years or every 300 hours

Product Line	Part Number	Description	Quantity
Q/S	43026Q02	Impeller	1
Q/S	430331	Gasket	1
Q/S	430472	Gasket	1



Marine *in* EMEA

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